

C. Molecularly Oriented Polyvinyl Chloride Pressure Pipe (P.V.C.O.)  
P.V.C.O. pipe shall conform to the latest edition of AWWA C909, must be NSF approved and manufactured in accordance with ASTM standards. All pipe shall be clearly marked as to class by the manufacturer. The outside diameter shall be equivalent to D.I.P. Pipe shall have gasket bell end type joints furnished complete with gaskets meeting the latest edition of ASTM D3139. Solvent weld joints are prohibited. P.V.C.O. pipe installation shall follow the P.V.C. C-900 Standards - Part II -Materials, 2.01, Section C of these specifications.

D. Polyethylene Pipe - Class 200, S.D.R. 9, 200 psi, ASTM D-2737, P.E. pipe shall conform to the latest edition of AWWA C901, must be NSF approved and manufactured in accordance with ASTM standards. All pipe shall be clearly marked as to class by the manufacturer. The outside diameter shall be equivalent to Copper Tubing Size (CTS). The P.E. pipe shall be homogeneous throughout and free of visible cracks, holes, kinks, foreign inclusions or other defects. It shall be uniform in color, opacity, density and other physical properties. Solvent weld joints are prohibited.

P.E. pipe shall be permitted for use in residential subdivisions cul-de-sacs only as approved by the District. Pipe size shall be limited to 2". P.E. pipe shall not be installed in high pressure areas where the static system pressures exceeds 125 psi or other system conditions exist which increase pressures over 125 psi, as determined by the District. P.E. pipe cannot be used for cross country lines, along state highways, water crossings, or installed within 200 feet radius of oil or gasoline lines, underground storage tanks, petroleum storage tanks or pumping stations.

P.E. pipe expands and contracts when exposed to temperature changes, allowances shall be made during installation. Normally P.E. pipe will "snake" itself in the trench enough to provide sufficient slack. An extra 6" per 100' of pipe per 45 F temperature change should be added to compensate for thermal conditions.

E. Tracing Wire All water mains, including out-of-service stubs intended for future extension, shall be installed with copper tracing wire (P.V.C. coated) taped to the top of the pipe every 5'. Maximum tracing wire length shall be 500' without terminating in a curb stop box. Curb stop boxes shall not be located in the pavement areas. Splices in the tracing wire shall be kept to a minimum and approved by the District. If splices are required they shall be made with copper split bolt (IISCO #1k-8 or approved equal) and taped with electrical tape. Jumper wires must be run from the main tracing wire and secured to all water meter service lines.

F. Fittings - All fittings and accessories shall be Ductile Iron, rated for a minimum of 200 psi working pressure or as specified herein. The fittings and accessories shall be new and unused. (NOTE: Certain areas of the Northern Kentucky Water District require materials used, to be of a higher working pressure than 200 psi.) All pipe fittings shall be mechanical joint fittings. Mechanical joints shall conform to AWWA C111. Bolts and nuts shall be high strength, corrosion resistant alloy, such as "Cor-Ten" or approved equal. Ductile Iron Compact Fittings shall conform to AWWA C153 and Full Body Fittings to AWWA C110. A bituminous seal coat shall be applied to the outside of the fitting. All ductile iron fittings shall be cement lined and seal coated in accordance to AWWA C104.

2.02 POLYETHYLENE WRAP All ductile iron pipe, fittings, valves, and fire hydrant leads shall be polyethylene wrapped, installed according to the current edition of AWWA C105. Polyethylene wrap shall be blue in color. Ductile iron fittings, valves, and fire hydrant leads used in the installation of P.V.C. pipe shall be included. Polyethylene wrap shall be 8-mil thickness low-density film or 4-mil thickness high-density cross-laminated polyethylene tube per AWWA C105. The contractors shall cut the roll in tubes 2 feet longer than a standard length of pipe.

Each tube shall be slipped over the length of pipe, centering to allow a one foot overlap on each adjacent pipe section. After the lap is made, slack in the tubing shall be taken up for a snug fit. and the overlay shall be secured with polyethylene tape. Pipe shall not be wrapped and stored on site for any period of time, but wrapped and immediately placed in the trench, fittings shall be wrapped prior to installing blocking or pads. (see Standard Drawing #104) Polyvinyl chloride pipe requires no wrap. Odd shaped appurtenances such as valves, tees, fittings, and other ferrous metal pipeline appurtenances shall be wrapped by using a flat sheet of polyethylene. Wrapping shall be done by placing the sheet under the appliances and bringing the edges together, folding twice, and taping down.

2.03 VALVES All valves shall open by turning counter-clockwise with the operation of a 2 inch square operating nut. All valves shall have openings through the body of the same circular area as that of the pipe to which they are attached. Valves shall have mechanical joint ends except Tapping Valves.


A. GATE VALVES Valves 12 inches and smaller shall be resilient seated gate valves, non-rising stem with rubber "O" ring packing seals, rated at 250 psi working pressure and conform to the applicable portions of AWWA Standard C509, Latest Edition. High pressure gate valves shall be required when the pressure exceeds 200 psi. Valve bodies shall be ductile iron, glands shall be the same material as the valve. All external dome and packing bolts shall be stainless steel. The valves shall open by turning counter-clockwise. All valves shall have openings through the body of the same circular area as that of the pipe to which they are attached. Valves shall have mechanical joint ends unless otherwise shown on the plans or directed by the District. An extension stem shall be furnished if required, to bring the operating nut within 3-1/2 feet of finished grade. Extension stems shall be securely fastened to the valve stem. The Contractor shall make all valves tight under their working pressures after they have been placed and before the main is placed in operation.

B. TAPPING SLEEVE AND VALVES - No tapping sleeves and valves unless approved by Northern Kentucky Water District. Tapping sleeves and valves shall be designed for a working pressure of 200 psi. The tapping sleeve together with the tapping valve shall be tested at 250 psi for visible leakage before the main is tapped. Tapping sleeve and valve used in high pressure areas shall be tested at 350 psi.

1. Tapping Sleeves - Tapping sleeves shall be a two piece body with mechanical joint type ends, and be so designed as to assure uniform gasket pressure and permit centering of the sleeve on the pipe. Stainless steel type tapping sleeves with full gasket maybe considered, but will need to be approved by the District prior to installation.

2. Tapping Valves - Tapping valves shall be resilient seated gate valves, rated at 200 psi (unless installed in high pressure service area) and conform to the applicable portions of AWWA Standard 509, latest edition except that the seat rings shall be oversized to permit entry of the tapping machine cutter. All external dome and packing bolts shall be stainless steel. Tapping valves shall be ductile iron body, non-rising stem with rubber "O" ring packing seals. Tapping valves shall have a flange on one end for bolting to the tapping sleeve and a mechanical joint type end connection on the slotted standard flange or other adapters for connection to the tapping machine.

C. BUTTERFLY VALVES Valves 16 inches and larger shall be ductile iron body butterfly valves rated at 250 psi working pressure and conform to AWWA Standard C504, Latest Edition. District shall approve all butterfly valves before installation. The contractor shall be required to transport all butterfly valves to Water District's Warehouse for testing.

REVISION					
BY DATE					
N. KY. WATER DISTRICT					
SPECIFICATIONS					
DRAWN BY: SAR					
APPROVED: 					
DATE: 8/5/2014					
STANDARD DRAWING NO: 100-C					